

Commercial

Honeywell

Repair Station # ZN3R030M

Initial Findings Report

Repair Order: 2017-328093900-001 328113601		Customer: PLANT1013 HAT - Phoenix Honeywell International Inc.	
Customer P/O: 7477992			
Part Number: 3074803-2	Orig Cust:	Part Desc: SHAFT, SHOULDERED, LOW PRESSURE COMPRESS	Serial No: 2P-12825
Mods:			
Series/Issue/Amdts:			
Quantity: 1			
Aircraft tail#:	Aircraft S/N#:	Date on:	Received Date: 29 MAR 2017
Model #:	Engine S/N:	Date off:	Alternate S/N:
TIMES/CYCLES	HH.DD (HH:MM)		
Time Since New:		Cycles Since New:	
Time Since Overhaul:		Cycles Since Overhaul:	
Time Since Repair:		Cycles Since Repair:	

CUSTOMER REASON FOR RETURN

n/a

GENERAL CONDITION AS RECEIVED (HIDDEN DAMAGE)

Condition Received Text

Curvic facial runout exceeds requirements
Diameter -C- metal spray chipped

Reason for return code

Removal Type

Not unscheduled(other)

DETAIL DISASSEMBLY / EVALUATION FINDINGS

SERVICE BULLETINS / AUTHORIZING DOCUMENTS

Authorizing Technical Document

Complied With:

Doc#: ORI P35417 Rev: - Date: 05/25/2012
Doc#: ORI P35449 Rev: F Date: 09/24/2015
Doc#: HMM 72-02-71 Rev: 11 Date: 10/01/2008
Doc#: IRM 72-IR-02 Rev: 25 Date: 06/22/2007
Doc#: ORI P23846 Rev: - Date: 10/21/1998

WORK PERFORMED / COMMENTS TO CUSTOMER

Workscope Performed / Summary of Actions Taken

Re-establish curvic Restore -C- diameter Balance

Action Taken Code

Overhaul

Customer Confirmed Removal Reason:

Evaluation Type

Evaluated - Minor Fault Found

Honeywell

Commercial

Phoenix - Sky Harbor
Honeywell International Inc
1944 E Sky Harbor Circle
PHOENIX AZ 85034
Date:08 APR 2017

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Configuration And Findings Evaluation

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328113601

Customer: PLANT1013 HAT - Phoenix Honeywell International Inc.

Customer P/O: 7477992

Orig Cust:

Part Number: 3074803-2

Part Desc: SHAFT, SHOULDERED, LOW
PRESSURE COMPRESS

Serial No: 2P-12825

Mods:

Series/Issue/Amdts:

Quantity 1

Ship Date:

Received Date: 29 MAR 2017

FINAL CONFIGURATION

Part No: 3074803-2



S/N: 2P-12825



Series/Issues/Amdts:

Mods:

MECHANIC/ANALYST Robert Dean

DATE: 03 APR 2017