



Velocity Aerospace-NMB
 FAA # E2PR084Y
 570 NE 185 Street
 North Miami Beach, Fl. 33179
 Ph:214-396-9030, Fax: 214-888-2846
 nmbrepairs@velocityaerospace.com

Work Order Form 100

Work Order #: 05_75778

Date Printed: 4/17/2018

Time Printed: 11:53:37AM

Bill To: HONEYWELL AEROSPACE TRADING
 1720 E. GRANT ST

 PHOENIX, AZ 85034
 UNITED STATES

Ship To: HONEYWELL AEROSPACE TRADING
 1720 E. GRANT ST

 PHOENIX, AZ 85034
 UNITED STATES

Customer: HONEYWELL AEROSPACE TRADING	Technician: 535	Rcv Date: 03/13/2018
Part Number: 762A0000-04	Warranty: F	Qte Date: 03/22/2018
P/N Modify: 762A0000-04	Wty Code:	Rej Date:
Model:	Tail #:	Apv Date: 03/30/2018
Description: RAM AIR OUTLET ACTUATOR	Step: 63	Mat Date: 03/13/2018
Serial #: 02479	Priority: Routine	Est Date: 04/13/2018
RO#: 3502793106E	PMA's Restricted	Due Date: 04/25/2018
Work Req: REPAIR		

Reason For Removal:
 NO REASON FOR REMOVAL. CUSTOMER IS REQUESTING INSPECTION, REPAIR AS NECESSARY

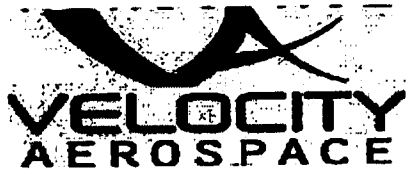
Preliminary Inspection:
 THE PART NUMBER AND SERIAL NUMBER WERE VERIFIED AGAINST THE CLIENTS REPAIR ORDER, WORK ORDER AND THE IDENTIFICATION PLATE ON THE ARTICLE.
 CMM: 3133

Inspector: AL MESA	Date: 3/13/2018
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Pre-Test:
 THE UNIT WAS PRE-TESTED IN ACCORDANCE WITH LIEBHERR-AEROSPACE ATA 21-53-12 REV. 12 DATED MAR 05, 2018. AND FAILED MICROSWITCHES AND POTENTIOMETER TEST, CUSTOMER CLAIM NO REASON FOR REMOVAL.

Technician: Rock Boucard	Date: 03/15/2018	Inspector: Adalberto Mesa	Date: 03/15/2018
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Hidden Damage:
 N/A



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Teardown Findings:

THE UNIT WAS PARTIALLY DISASSEMBLED AND INSPECTED IN ACCORDANCE WITH LIEBHERR-AEROSPACE ATA 21-53-12 REV. 12 DATED MAR 05, 2018. INSPECTION OF THE UNIT REVEALED MICROSWITCHES AND POTENTIOMETER TEST FAILED DUE TO POTENTIOMETER RESISTANCE OUT OF TOLERANCE AND SWITCH ASSEMBLY WITH HIGH RESISTANCE ON CONTACT. THE UNIT REQUIRES CLEANING. REPAIR QUOTE.

Honeywell

Technician:

Rock Boucard

Date:

03/15/2018

Inspector:

Adalberto Mesa

Date:

03/15/2018

Inspection Before Assembly:

THE UNIT WAS INSPECTED PRIOR TO FINAL ASSEMBLY IAW LIEBHERR-AEROSPACE ATA 21-53-12 REV. 12 DATED MAR 05, 2018.

Inspector:

Date:



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Corrective Action:

THE UNIT WAS THOROUGHLY CLEANED ASSEMBLED AND TESTED IAW LIEBHERR-AEROSPACE ATA 21-53-12 REV. 12 DATED MAR 05, 2018. ALL DEFECTIVE PARTS LISTED PER TEARDOWN REPORT HAVE BEEN REPLACED. UNIT HAS BEEN REPAIRED.

Technician: Jhon De La Cruz <i>[Signature]</i>	Date: 04/17/2018	Inspector: Adalberto Mesa <i>[Signature]</i>	Date: 04/17/2018
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AD's, SB's & Modifications:
N/A.

Test Data Used:

CT000289; CT000290; CT000268; CT000262; CT000260; CT000433; CT000270; TP0059; ACPS03; ID.JC000001; ID.RB000001.

Final Test:

UNIT WAS TESTED IAW LIEBHERR-AEROSPACE ATA 21-53-12 REV. 12 DATED MAR 05, 2018. UNIT PASS FINAL TEST.

Technician: Jhon De La Cruz <i>[Signature]</i>	Date: 04/17/2018	Inspector: Adalberto Mesa <i>[Signature]</i>	Date: 04/17/2018
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Final Inspection:

UNIT WAS INSPECTED IAW LIEBHERR-AEROSPACE ATA 21-53-12 REV. 12 DATED MAR 05, 2018. UNIT PASS FINAL INSPECTION.

Inspector: Jose Almeida <i>[Signature]</i>	Date: 04/17/2018
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Additional Comments:

N/A.



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Date Printed: 4/18/2018

Time Printed: 5:37:35AM

Part Number	Description	Qty Req	Qty Res	Qty Iss
83132030	SENSITIVE SWITCH	1	0	1
83132030	SENSITIVE SWITCH	1	0	1
776609	POTENTIOMETER	1	0	1

Honeywell Honeywell

E.M.C. Aerospace, Inc.

570 NE 185 Street
North Miami Beach, FL 33179
United States
Ph: 954 316-6015, Fax: 954 316-6421

Work Order # 05_75778

Date Printed: 4/18/2018

AWB # 1Z 309 E96 01 5560 0146

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To:
HONEYWELL AEROSPACE TRADING
1720 E. GRANT ST

PHOENIX, AZ 85034
UNITED STATES

Ship To:
HONEYWELL AEROSPACE TRADING
1720 E. GRANT ST
PHOENIX, AZ 85034
UNITED STATES

Ref #: 3502793106E

Phone #: 602-436-1995

Fax #: 602-436-5144

Email:

Code: HAT

Site:

PN: 762A0000-04

Descr: RAM AIR OUTLET ACTUATOR

WO Returned Stock

PN	SN#	CD	Qty Returned
762A0000-04	02479	RP	1